



R - Gateway Arch



Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	15.85 mL	Reverse Oil Total	12.95 mL	Volume Oil Total	28.8 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

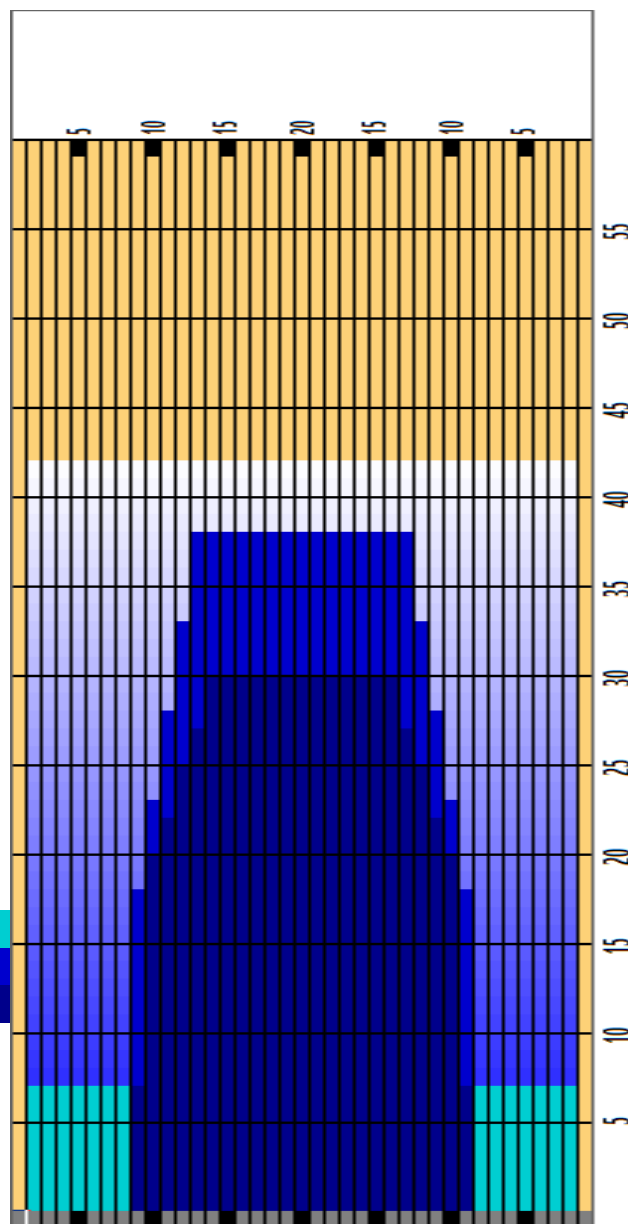
	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	A	148	0.0	7.6	7.6	7400
2	10L	10R	5	18	B	105	7.6	20.3	12.7	5250
3	11L	11R	1	18	A	19	20.3	22.8	2.5	950
4	12L	12R	1	18	B	17	22.8	25.3	2.5	850
5	13L	13R	1	18	A	15	25.3	27.8	2.5	750
6	14L	14R	1	18	B	13	27.8	30.3	2.5	650
7	2L	2R	0	22	A	0	30.3	37.0	6.7	0
8	2L	2R	0	26	B	0	37.0	42.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	38.0	-4.0	0
2	13L	13R	2	18	B	30	38.0	32.9	-5.1	1500
3	12L	12R	2	18	A	34	32.9	27.8	-5.1	1700
4	11L	11R	2	18	B	38	27.8	22.7	-5.1	1900
5	10L	10R	2	18	A	42	22.7	17.6	-5.1	2100
6	9L	9R	5	14	B	115	17.6	7.7	-9.9	5750
7	2L	2R	0	14	A	0	7.7	0.0	-7.7	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | GATEWAY ARCH - 8442 |
John Davis, the Founder of Kegel, was from
Missouri and used to have a saying; “they
always like ‘em easy in St. Louis.” The
Gateway Arch pattern is a tribute to that saying and



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.58	1.93	1.01	1.01	1.93	6.58

