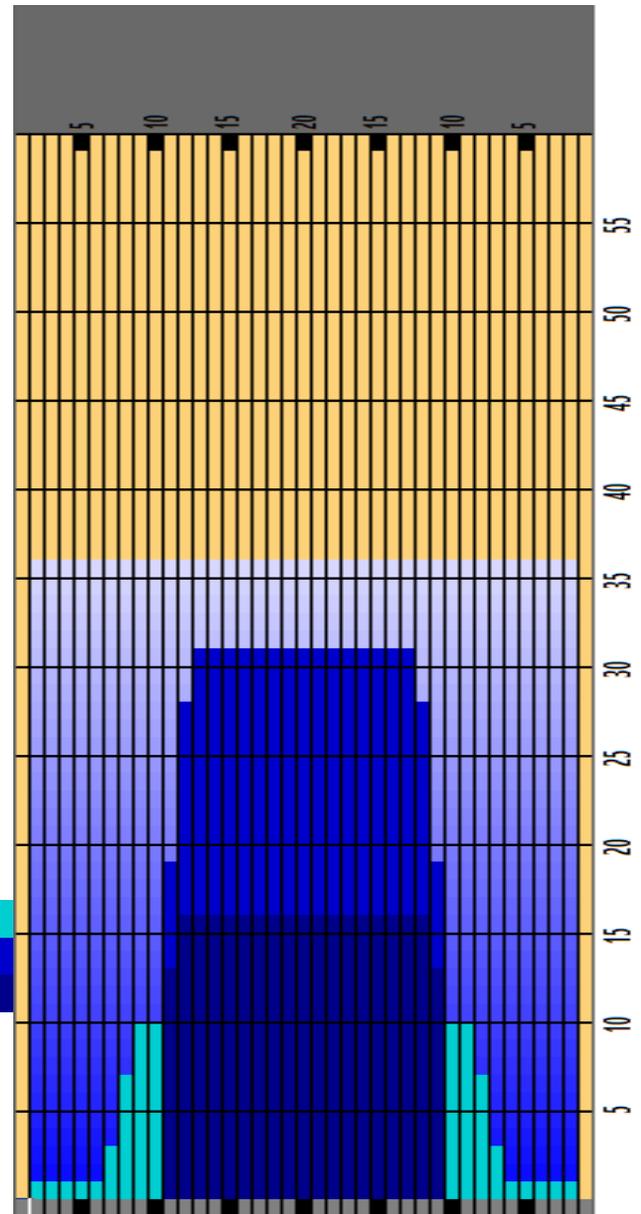
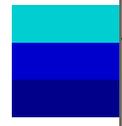


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	7.4 mL	Reverse Oil Total	3.4 mL	Volume Oil Total	10.8 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	2960
2	7L	7R	1	18	A	27	1.4	3.9	2.5	1080
3	8L	8R	1	22	A	25	3.9	7.0	3.1	1000
4	9L	9R	1	22	A	23	7.0	10.1	3.1	920
5	11L	11R	1	22	A	19	10.1	13.2	3.1	760
6	12L	12R	1	26	A	17	13.2	16.8	3.6	680
7	2L	2R	0	30	A	0	16.8	36.0	19.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	36.0	31.0	-5.0	0
2	13L	13R	1	22	A	15	31.0	27.9	-3.1	600
3	12L	12R	3	22	A	51	27.9	18.6	-9.3	2040
4	11L	11R	1	22	A	19	18.6	15.5	-3.1	760
5	2L	2R	0	18	A	0	15.5	0.0	-15.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.45	1.88	1	1	1.88	5.45

