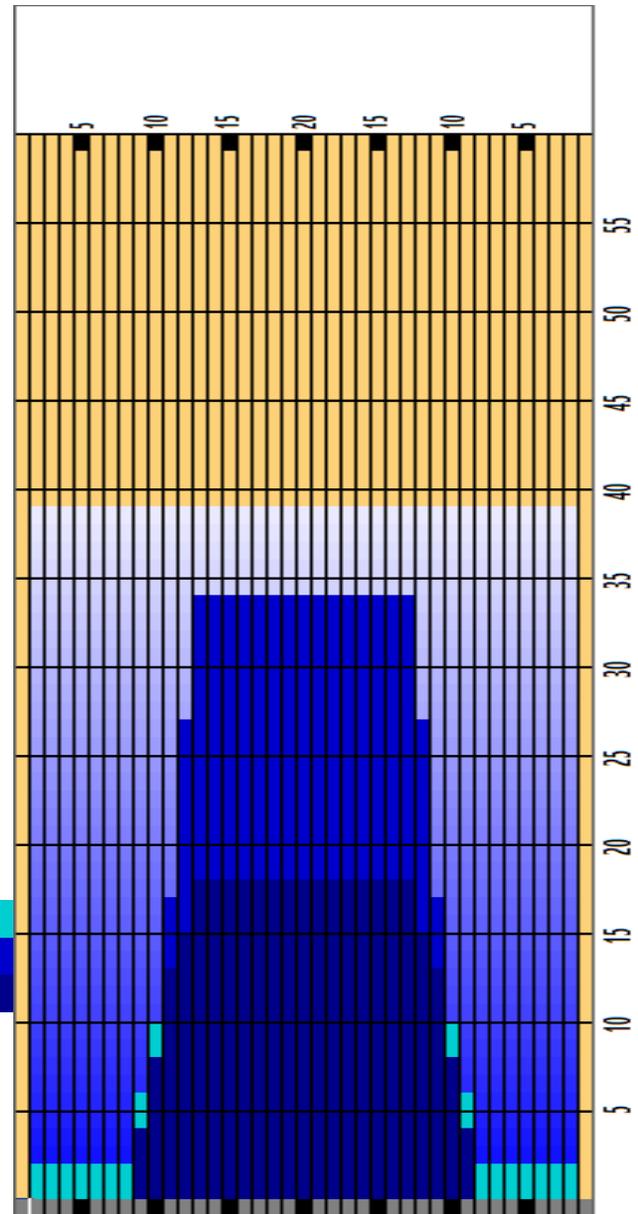


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	40 ul
Forward Oil Total	10 mL	Reverse Oil Total	8.12 mL	Volume Oil Total	18.12 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	A	111	0.0	2.8	2.8	4440
2	9L	9R	2	14	A	46	2.8	6.7	3.9	1840
3	10L	10R	2	14	A	42	6.7	10.6	3.9	1680
4	11L	11R	1	18	A	19	10.6	13.1	2.5	760
5	12L	12R	1	18	A	17	13.1	15.6	2.5	680
6	13L	13R	1	18	A	15	15.6	18.1	2.5	600
7	2L	2R	0	26	A	0	18.1	39.0	20.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	39.0	34.0	-5.0	0
2	13L	13R	2	26	B	30	34.0	26.7	-7.3	1200
3	12L	12R	3	22	B	51	26.7	17.4	-9.3	2040
4	11L	11R	3	22	B	57	17.4	8.1	-9.3	2280
5	10L	10R	2	14	B	42	8.1	4.2	-3.9	1680
6	9L	9R	1	14	B	23	4.2	2.3	-1.9	920
7	2L	2R	0	14	B	0	2.3	0.0	-2.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7	2.06	1	1	2.06	7

