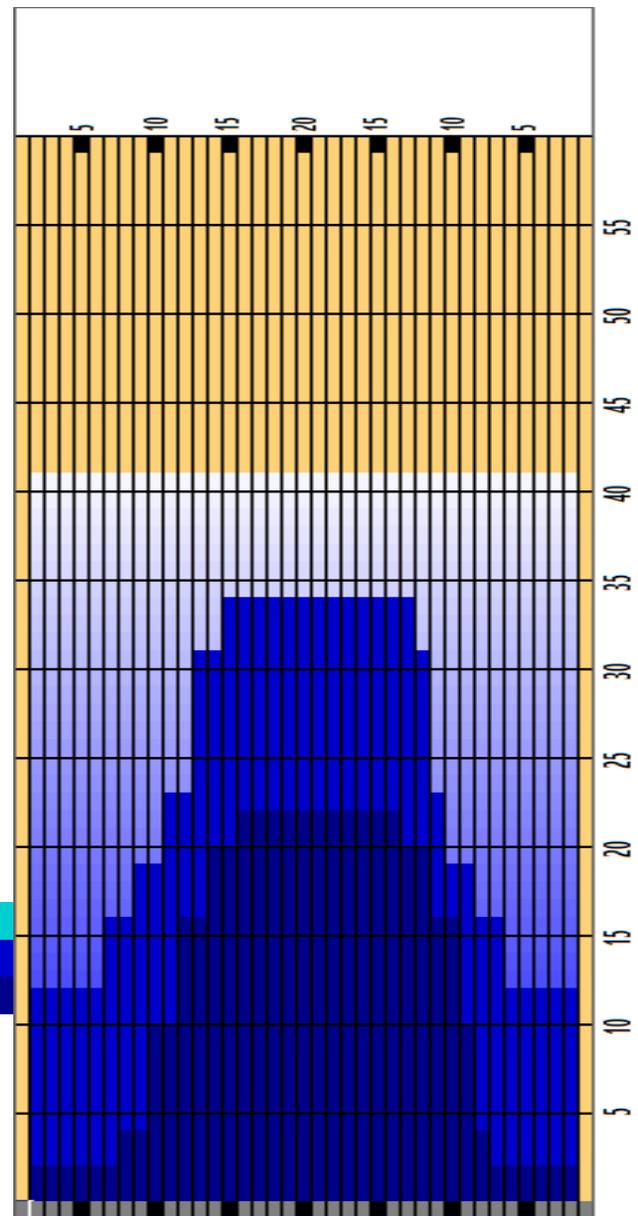
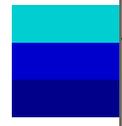


Oil Pattern Distance	41	Reverse Brush Drop	40	Oil Per Board	40 uL
Forward Oil Total	12 mL	Reverse Oil Total	12.4 mL	Volume Oil Total	24.4 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	A	111	0.0	2.8	2.8	4440
2	8L	8R	1	14	B	25	2.8	4.7	1.9	1000
3	10L	9R	3	14	A	66	4.7	10.6	5.9	2640
4	12L	10R	3	14	B	57	10.6	16.5	5.9	2280
5	14L	12R	2	14	A	30	16.5	20.4	3.9	1200
6	16L	14R	1	18	B	11	20.4	22.9	2.5	440
7	2L	2R	0	18	A	0	22.9	27.0	4.1	0
8	2L	2R	0	22	B	0	27.0	34.0	7.0	0
9	2L	2R	0	26	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	34.0	-7.0	0
2	15L	13R	1	22	A	13	34.0	30.9	-3.1	520
3	13L	12R	3	18	B	48	30.9	23.3	-7.6	1920
4	11L	11R	2	14	A	38	23.3	19.4	-3.9	1520
5	9L	9R	2	14	B	46	19.4	15.5	-3.9	1840
6	7L	7R	2	14	A	54	15.5	11.6	-3.9	2160
7	2L	2R	3	10	B	111	11.6	7.4	-4.2	4440
8	2L	2R	0	10	A	0	7.4	0.0	-7.4	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.06	1.88	1.06	1.01	1.57	4.06

