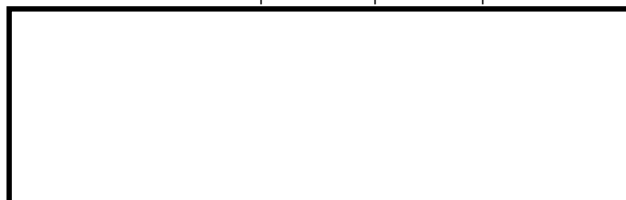


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	50 uL
Forward Oil Total	11.75 mL	Reverse Oil Total	13.5 mL	Volume Oil Total	25.25 mL
Tank Configuration	A Only	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	3	A	70	0.0	1.9	1.9	3500
2	5L	5R	1	18	3	A	31	1.9	4.4	2.5	1550
3	7L	7R	1	18	3	A	27	4.4	6.9	2.5	1350
4	9L	9R	3	18	3	A	69	6.9	14.5	7.6	3450
5	11L	11R	2	18	3	A	38	14.5	19.6	5.1	1900
6	2L	2R	0	22	3	A	0	19.6	30.0	10.4	0
7	2L	2R	0	26	3	A	0	30.0	40.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	40.0	30.0	-10.0	0
2	12L	12R	1	18	3	A	17	30.0	27.5	-2.5	850
3	10L	10R	2	18	3	A	42	27.5	22.4	-5.1	2100
4	8L	8R	3	18	3	A	75	22.4	14.8	-7.6	3750
5	6L	6R	1	18	3	A	29	14.8	12.3	-2.5	1450
6	4L	4R	1	14	3	A	33	12.3	10.4	-1.9	1650
7	2L	2R	2	10	3	A	74	10.4	7.6	-2.8	3700
8	2L	2R	0	10	3	A	0	7.6	0.0	-7.6	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 6:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:17	1:22	1	1	1:22	3:17

