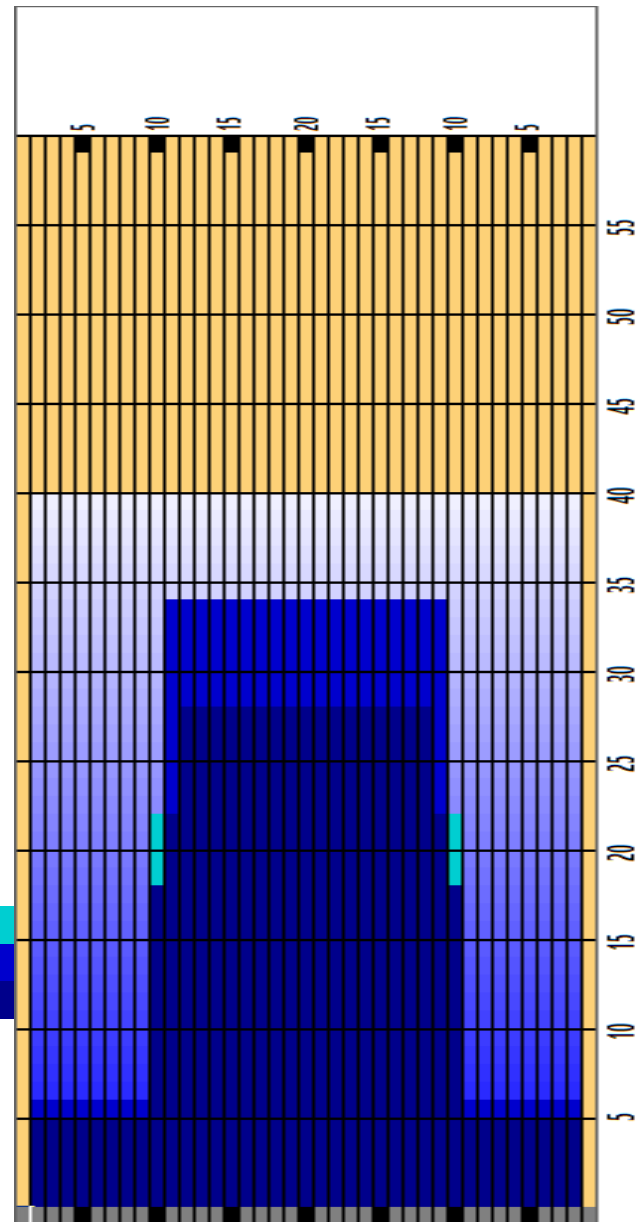


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	11.68 mL	Reverse Oil Total	9.48 mL	Volume Oil Total	21.16 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	A	111	0.0	5.1	5.1	4440
2	10L	10R	4	18	B	84	5.1	15.3	10.2	3360
3	10L	10R	3	18	A	63	15.3	22.9	7.6	2520
4	12L	12R	2	18	B	34	22.9	28.0	5.1	1360
5	2L	2R	0	22	A	0	28.0	32.0	4.0	0
6	2L	2R	0	30	B	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	34.0	-6.0	0
2	11L	11R	5	22	B	95	34.0	18.5	-15.5	3800
3	10L	10R	5	18	A	105	18.5	5.8	-12.7	4200
4	2L	2R	1	14	B	37	5.8	3.9	-1.9	1480
5	2L	2R	0	14	A	0	3.9	0.0	-3.9	0



Cleaner Ratio Main Mix                      NA              Forward

Cleaner Ratio Back End Mix                NA              Reverse

Cleaner Ratio Back End Distance         NA              Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.75	1.69	1	1	1.69	5.75

